



sottoriva

Your future, our technology.

MR8

ZERO-STRESS BREAD SYSTEM





 **sottoriva**



MR8, the latest advancement in Zero Stress Dough Technology to divide dough at high hydration and all the type of dough for the best of the Artisan Bread Production.

Our MR8 Divider, which has the satellite dough reduction head, the gauging rollers, strip and guillotine cutting system (for square, rectangular or diagonal cuts dough pieces already) is designed to gently handle all types of ciabatta, artisan bread and rolls.

MR8 has a production capacity of 1000 Kg. of dough (2200 lbs.) per hour, and it is able to divide at 1-2-3-4-5-6 pockets with a max infeed width of 240 mm (9.45"). Single pocket, which can be divided according to the number of pockets of the knife. At 6 pockets it has 40 mm (1.57").

MR8 divider has a minimum length of any pieces of 10 mm (0.4") and the max length is approx 800 mm (31.5"). Adjustable thickness of dough lamination from 6 to 30 mm (0.2" to 1.19") The larger size dough pieces is sized very well for typical focaccia bread products.

MR8 has a weight range from 25gr up to 2000 gr (3/4 oz to 4.4 lb).



The innovative satellite system with side and top compacting systems. The entire system driven by a sensor that feels the dough so the satellite will work according to the dough situation.

All of this to treat the dough so gently that even the hand cannot do the same.



Final sheeting roller for a smooth and well sheet pieces of dough, in order to keep the weight of single pieces much more consistent as possible.

Before the final sheeting roller there is a sensor roller which allows to change the speed of the sheeting couple according with the dough need. Easy change system for the strip knife cutting which can be at 1-2-3-4-5-6 pockets.

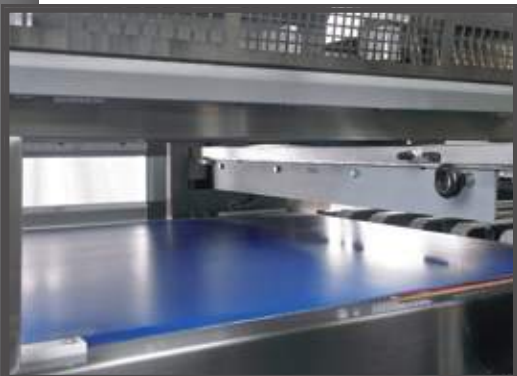
MR8 has a stainless steel frame with special plastic material. The longitudinal cutting discs system and the guillotine cutter have interchangeable blades in the number of rows; the guillotine can have straight, inclined and/or triangle shaping blades, or different shapes as per customer's specifications.

Each movement of the MR8 is controlled by an inverter to give the maximum working flexibility and it gives to the operator the possibility to adjust the machine parameter as he desires in order to get the best of the final result.



Special heavy duty spreading belts. In the MR8, you don't need to change any frame or make any belt adjustments in order to get the perfect dough strip aligned.

Everything is done by a simple free tools operation.



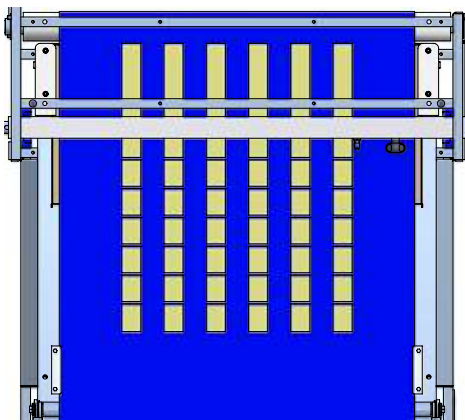
The blade is easy interchangeable and they are in stainless steel with a special Teflon coating.

Wide range of knives is available for the longitudinal cutting disc system.

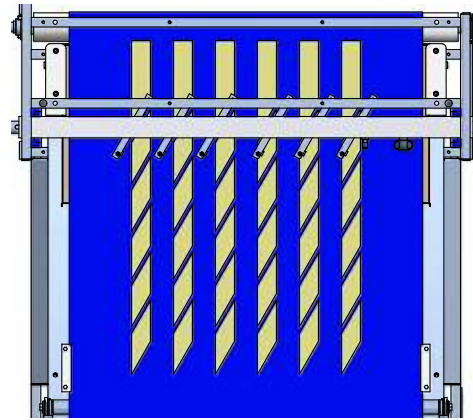
The guillotine cutters have interchangeable blades in the number of rows; the guillotine can have a straight, inclined and/or triangle shaping blades, or, different shapes as per the customer's specifications. The blades are easily interchanged and they are fabricated in S/S with a special Teflon coating.

The big number of guillotine blade and strip disc cutting roller allows the MR8 to have maximum flexibility and a huge product range.

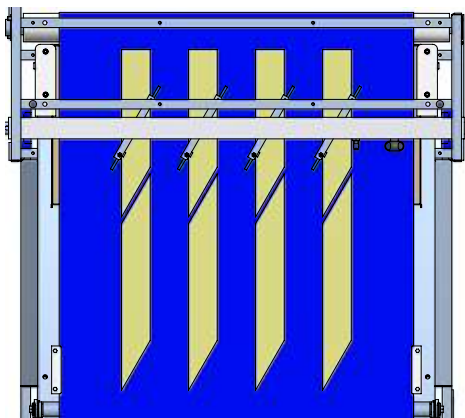
A special disc is available to close the edge of the dough strip.



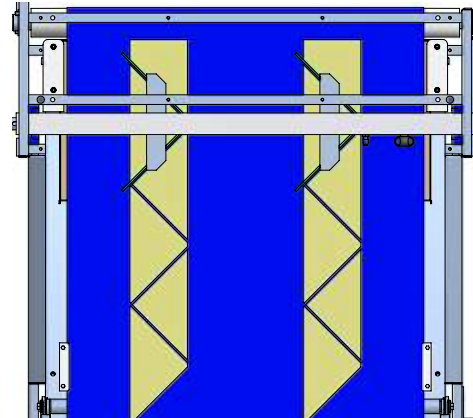
Ciabatta



Diamond Cut

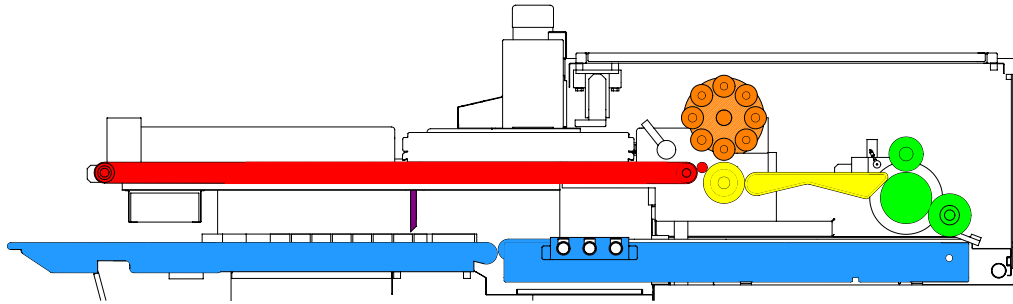


Baguette Cut



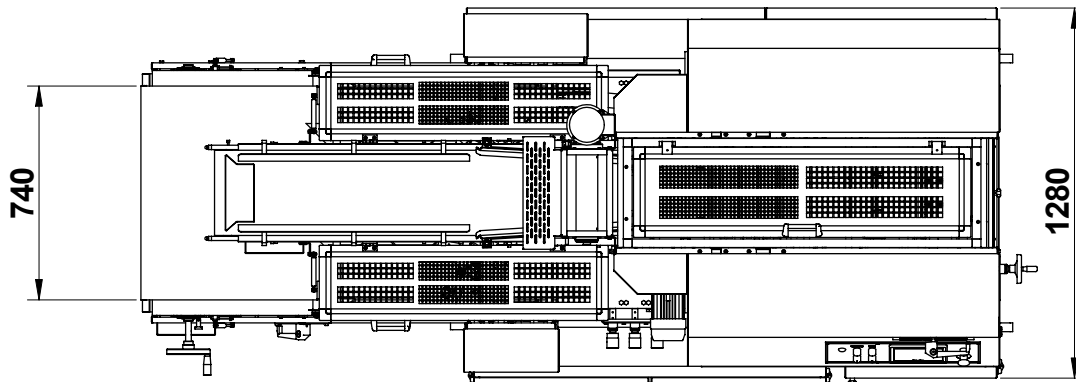
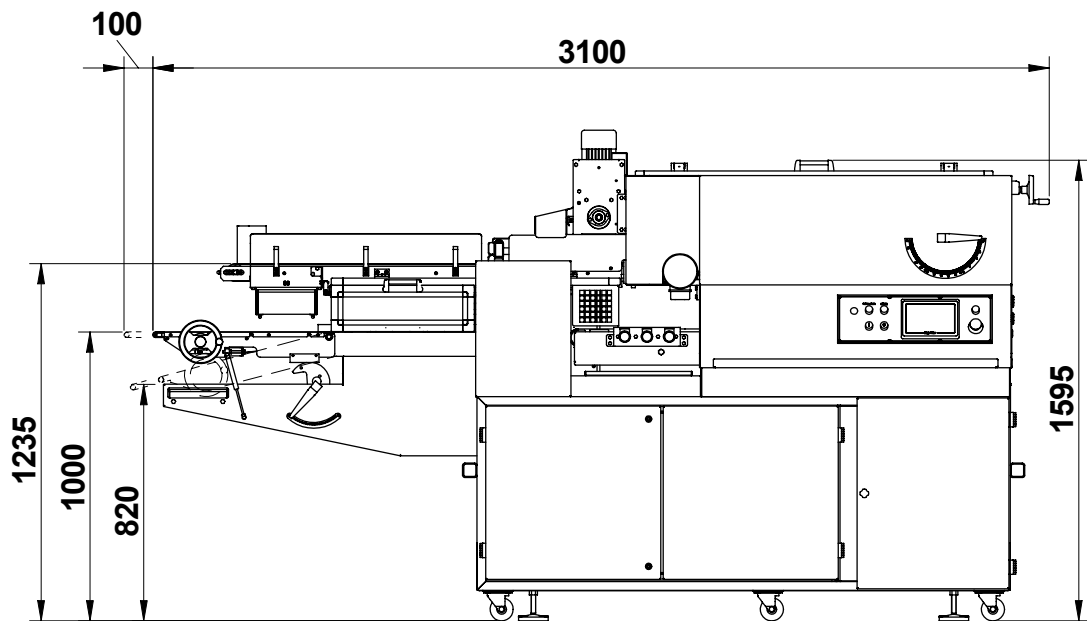
Triangle Cut

MR8 system layout.



The MR8 Zero stress System layout with the dough sensors.
This is the system that handle your dough like an human hand.

MODEL	NET WEIGHT Kgs	GROSS WEIGHT Kgs	PACKAGING DIMENSIONS (Lenght x Width x Height) cm	VOLUME m ³
MR8	985	1090	340 x 165 x 210	730x645x1225



MR8

lines



MR8 Line 2

MR8 is not only a single machine, but it is the beginning of a wide range of automatic lines able to produce all types of high quality artisan bread.

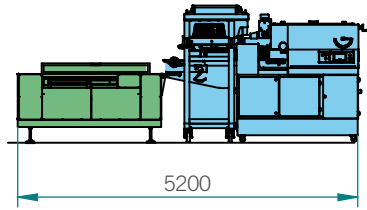
The MR8 line has many modules to satisfy all customers demands in terms of bread shape production. As you can see from a 5,2 m (17'-0") long line, we can extend to 17.6 m (57'-7").



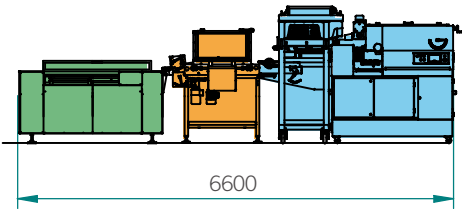
MR8 Line 6

MR8 Line Range

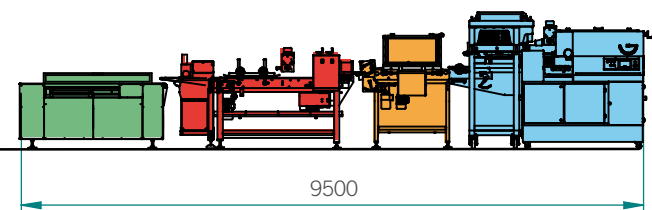
MR8 Line 1



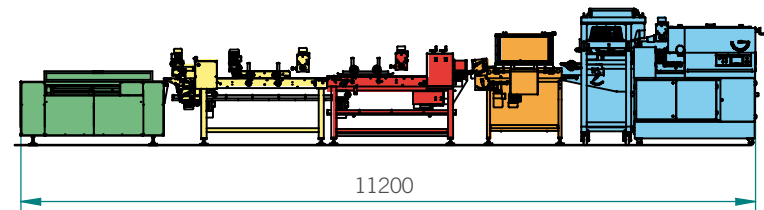
MR8 Line 2



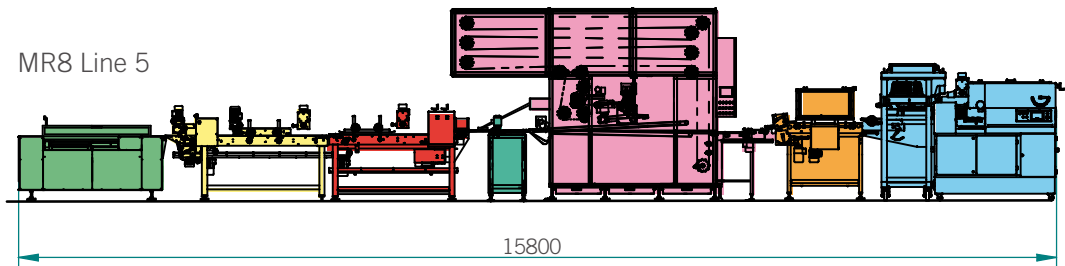
MR8 Line 3



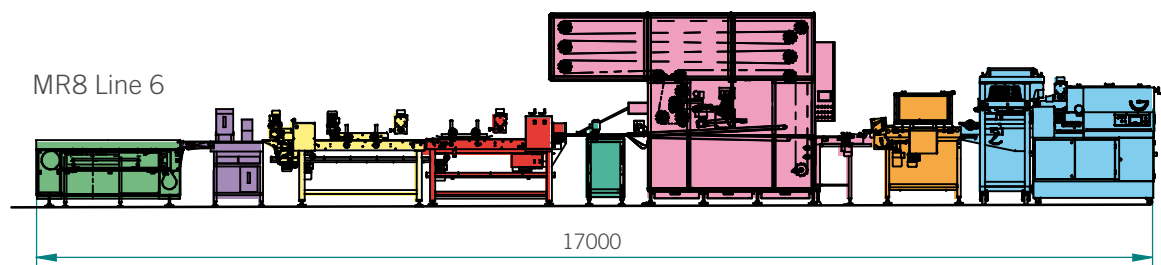
MR8 Line 4



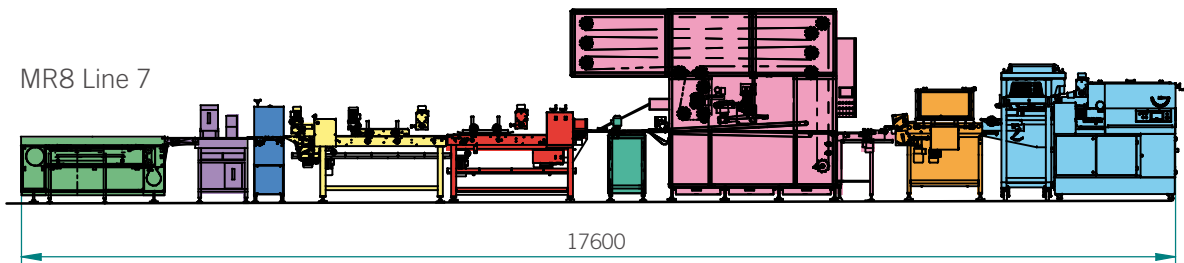
MR8 Line 5



MR8 Line 6



MR8 Line 7



Dough Chunker.



◀ The Dough Chunker for 170 kg (370 lbs) of raw dough. Fabricated in stainless steel.

▼ The chunking stars have a special design for an even dough loading into the MR8, and they are removable for an easy cleaning.



Rounding Cup Station.

The Rounding Cup station has many different rounding cups available for 6-5-4-3-2 pockets. Capable of rounding dough pieces from 30 grams up to 400 grams (1 oz to 14 oz).



Intermediative Proofer and Stamping Unit.



Different types of intermediate proofers are available according to the required resting time and hourly production capacity.

The intermediate proofers are fabricated with heavy gauge steel and covered by stainless steel side panels. The trays are open trough type so that every number of rows of dough balls are possible and that long rolled or round products with a weight up to 350 gr. are possible in accordance with the model of proofer chosen.

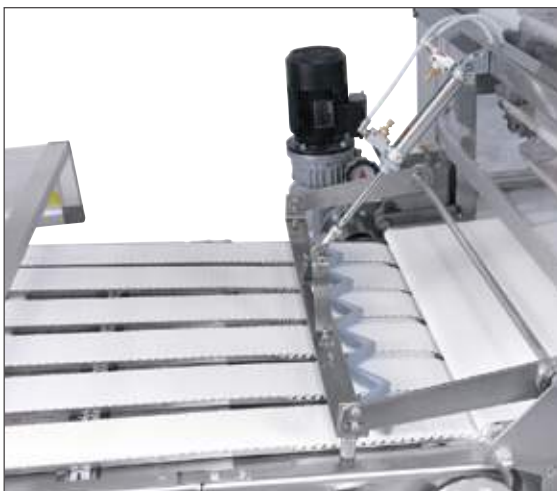
They are built for different weight ranges. Type "A" up to 130 grams, Type "B" up to 350 gr. The "by pass" that goes through the entire proofer is an option.

Stamping Unit and Aligner.



Stamping Unit.

The unique Sottoriva stamping unit can stamp round or long products with a weight range from 30 gr up to 150 gr on Kaiser rolls (for example) in accordance with the proper size of stamping bar and dough holder. Many different stamping bars are available.



Aligner.

The hamburger bun aligner, out of the intermediate proofer, onto the spreading belts, for perfect dough piece loading onto baking sheets or proofing trays.

Moulding Stations.



First Moulding Station.



Second Moulding Station with Aligner Device.

MR8 can be equipped with a single or a double moulding stations. This depends on the size of the products that the customer wants to produce. For long baguettes, the aligner device is available. The first moulding station has a sheeting head with a pre-sheeting roller, and final sheeting rollers, in order to avoid dough stress during the moulding.

The first and the second moulding station can also be equipped with a pressing board or with a reverse moulding belt.

Wetting and Seeding Station.



The wetting and seeding station, with a removable chain belt/flat belt for a better cleaning, or for using a solid belt for different production.

Additional seed hoppers are available for each different type of seed.

Cutting Station.



Our Cutting station for finger rolls can be added to the line.

The system uses a longitudinal cutting disc, which can be set straight, 45 or 90 degrees.

Panning System.



The reciprocating belt panning device for trays, boards, or any other belt type you want to load. Maximum bread board dimensions of 800 x 1000mm.

Also available as a retracting belt for trays.



The belt tray loading on reciprocator with a corn or flour duster is the top end of the automation.

Our MR8 HEAD MACHINE or FULL LINE is the latest advancement in zero stress technology, and provides all bakers with the ability to produce an artisan bread better than anybody could ever believe that was made by a machine, equal to bread made by hand.

SOTTORIVA MR8, the new answer for your artisan bread production requirements.

Some example of the various MR8 type of bread range.

Hourly Capacity: **1000 Kg of dough (2200 lbs).**



Cross Buns



Kaiser Rolls



Knot Rolls



Caterpillar Rolls



Lines Rolls



Portuguese Rolls



Subway



Long Cut Roll



Rosetta bread



Pugliese bread



Long loaf



Turtle Rolls



Banana bread



Hamburger bun



Hamburger bun



Hot dog



Square roll



Petit pain



Baguette



Ciabatta bread



Triangle Bread



Unmoulded Baguette



Diamond Bread



SOTTORIVA S.p.A.

Via Vittorio Veneto, 63
36035 Marano Vicentino (VI) ITALIA

Tel. +39.0445.595111
Fax +39.0445.595155

sottoriva@sottoriva.com
www.sottoriva.com



SOTTORIVA AMERICA INC

620- C Griffith Road
Charlotte, NC 28217 - USA

Tel: +1(704).841.9546
Fax +1(704).714.5881

sottorivaamerica@sottoriva.com
www.sottoriva.com