

MAX 46-S

Technical data

Internal chamber dimensions	650 x 475 x 210 mm*
External dimensions	750 x 630 x 410 mm*
Seal length	460 mm
Vacuum pump	21 m ³ /h
Weight	95 kg
Connections	1 phase, 230 V, 50 Hz**

* width x depth x height
 ** special voltages upon request



Sealing system



Quantity and position of the sealing bars according to individual agreement.

BOSS quality characteristics

made in Germany



Longevity

BOSS vacuum machines are made exclusively with high-quality individual components: rust-free stainless steel, splashproof elements and Busch high-performance pumps - 100% Made in Germany. Clear structure, robust technology and sophisticated design guarantee long-lasting operational readiness.



User-friendliness

Our intuitive Z 3000 sensor control unit permits simple and precise setting of important operating parameters. Pre-set values can be recalled via the memory function. The well-thought-out and ergonomic construction of the machines permits user-friendly working and guarantees optimum packaging results.



Sealing

The perfect synergy of contact pressure, sealing temperature and sealing time produces optimum fusing results. Our high-pressure sealing systems ensure consistent sealing results even with thicker types of bag. The bag overlap is cut off in order to avoid unnecessary bacterial exposure. The machine can be optionally equipped with double seam sealing.



Service & Cleaning

Ease of cleaning is foremost in the design of our machines. They are made of stainless steel. The vacuum chambers are deep-drawn and the sealing systems cable-free. In order to reduce service costs and avoid downtimes due to maintenance, we attach great importance to easy accessibility and the clear arrangement of individual components. A service programme supports the functionality of the vacuum pump.

Machine structure



Lid and chamber

The stainless steel vacuum chamber is deep-drawn. The lid is made of high-quality acrylic and permits permanent process monitoring.

Chamber



Benefits

- Avoidance of dirt-sensitive welding seams
- Rounded edges ensure the greatest hygiene
- Leaking fluid collects in the chamber recess

Shelves



Benefits

- Optimum shelf height
- Minimisation of the chamber volume
- Shortening of the evacuation time
- Grip hole for simple handling
- Consisting of robust, food-safe PE materials
- Rounded edges for safe handling
- Dishwasher-safe

Acrylic lid



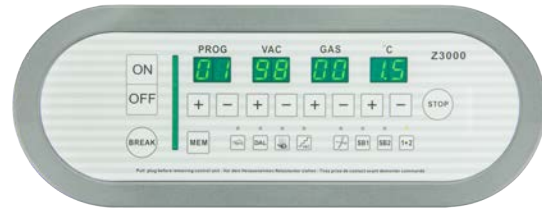
Benefits

- Non-slip surface
- Flat and curved versions available
- Easy-clean silicone holder
- Silicone lip seal for smooth lid closure

Control unit

Control unit Z 3000

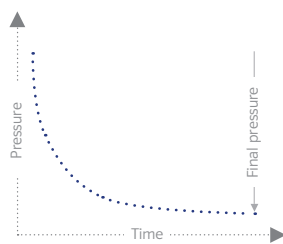
Our Z 3000 sensor control is equipped with a precision vacuum sensor and permits precise setting of important operating parameters. Vacuum, gas and sealing.



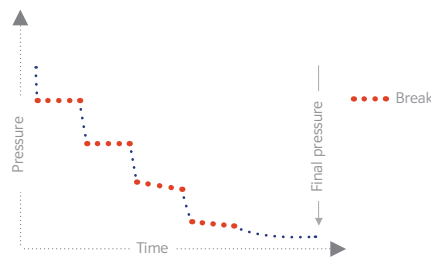
Benefits

- User-friendliness
- 99-programme memory
- Clear depiction of individual parameters
- Break function for immediate process cancellation
- H2O sensor for automatic packaging of liquid products flexibly adjustable according to customer requirements
- Quick-stop function for packaging liquids
- Incremental vacuum function for slowly degassing products
- Cyclic vacuum permits multiple flushing of the bag
- Red Meat programme for shrink bag packaging
- Continuous running - service programme for automatically cleaning the vacuum pump
- Separately controllable sealing systems
- Splashproof design
- Soft-air function for gentle back ventilation (optional)
- Individual setting of cooling, pressing on and back ventilation times
- Operating hours counter for monitoring service intervals

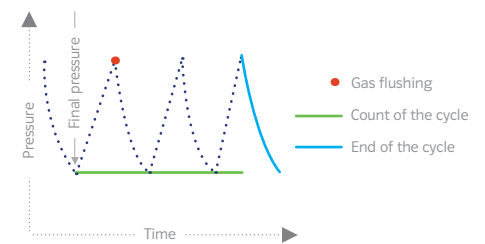
Final pressure evacuation with auto-stop function



Incremental vacuum

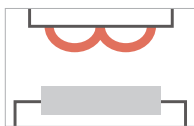
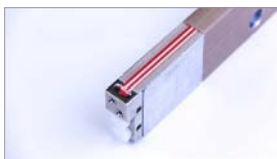


Cyclic vacuum

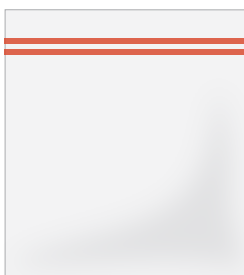


Welding systems

Dual seam sealing



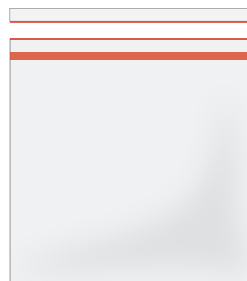
Double flat wire: 6 x 0,3 mm



Cut-off sealing



Round wire: 1,0 mm Ø
Flat wire: 3 x 0,2 mm



BUSCH vacuum pump

Our BOSS vacuum packaging machines are fitted with powerful oil-driven rotary disc vacuum pumps made by the Busch Company.

Technical data

Nominal pumping speed	21 m ³ /h
Ultimate pressure (mBar)	1
Nominal motor rating (kW)*	~ 0,75
Nominal motor speed (U/min)	3000
Noise level (ISO 2151) (dB)	66
Oil capacity (liter)	0,45

* depends on the voltage supply

Benefits

- Reduction of oxygen content by up to max. 0.1%
- Constant high vacuum level
- Optimum conservation of moisture-sensitive and/or oxygen-sensitive products
- Long-term replacement part guarantee
- Service-friendly design
- Technically mature, long-life technology
- Made in Germany
- Gas ballast valve for the evacuation of larger quantities of steam

Options

1. Gas flush device with 3 nozzles
2. Additional seal bar on the right (possible to switch on and off)
3. Mobile machine support with storage space (stainless steel)
4. Slanted bag holder for packaging of liquids (stainless steel)
5. Sucking device for standardized catering boxes
6. Slow air release
7. ESD version (for the packaging of electronic parts)
8. Specially shaped plate to fill the hollow of the chamber
9. Set of wearing parts (teflon, wire, lid gasket, silicone for pressure bar)
10. Export packaging (stable cardboard box on wooden pallet)

