





...in a sturdy stainless steel cabinet

## Main characteristics

- Capacity: 1000 kg/24 h flake ice chipped type
- Ideal ice temperature of -0,5 °C
   Macrolce, Standardice or Microlce
- Designed for continuous operation -24 hours - 7 days a week
- Hygienic Design: Closed watersystem protected against contamination by external influences
- Environmental friendly technology -No moving parts in the refrigeration circuit of the evaporatorno refrigerant leakage



Macrolce

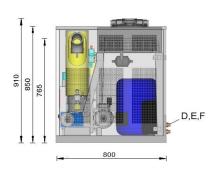


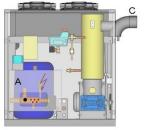
Standardice



Microlce

### Dimensions and connections





- A operating switch
- C ice discharge
- D electr. connection
- E water supply
- F water drain

provided by customer
water filter
stop cock
electr. protection
waste water connection
(contactless)



# Ice machine ZBE 1.000

## **Technical Data**

	ZBE 1.000 20°C	ZBE 1.000 35°C
1000 kg/24 h naminal agnasity at	20 °C air temperature and	35 °C air temperature and
1000 kg/24 h nominal capacity at	15 °C water temperature	25 °C water temperature
cabinet dimensions (L x W x H)	80 cm x 80 cm x 85 cm	80 cm x 80 cm x 85 cm
weight	185 kg	195 kg
cabinet	stainless steel 1.4301	stainless steel 1.4301
ice discharge	see specification "ice discharges"	see specification "ice discharges"
electricity		
power consumption	3 kW	4,3 kW
current consumption	7,5 A	8,5 A
provided by customer		
electric supply	3/N/PE ~ 400V 50Hz	3/N/PE ~ 400V 50Hz
fuse, slow-blow	25 A	25 A
cable cross section, Cu	2,5 mm²	2,5 mm²
water		
water supply	3/4 " male thread	3/4 " male thread
water drain	14 mm hose nozzle	14 mm hose nozzle
provided by customer		
pressure	1 - 5 bar	2 - 5 bar
quality	drinking water	drinking water
pH-value	7,2 - 9,5 pH	7,2 - 9,5 pH
hardness	6 - 14 °dH	6 - 14 °dH
	100 - 250 mg CaCO3/I	100 - 250 mg CaCO3/l
temperature	5 °C - 30 °C	5 °C - 30 °C
ambient temperature	5 °C - 42 °C	5 °C - 45 °C
condenser	air cooled	air cooled
air flow	2.900 m³/h	3.000 m³/h
heat emission	7,5 kW	10,3 kW
refrigerant R404A	2,2 kg	2,8 kg
compressor	fully hermetic	fully hermetic
	Danfoss	Danfoss
refrigerating capacity	5 kW	5,6 kW
evaporation temperature	-22 °C	-21 °C
condensation temperature	33 °C	45 °C
noise level	60 dBA (3 m)	62 dBA (3 m)

Subject to technical modifications. In case of deviations please contact us.

# Scope of supply

The ZIEGRA ice machine will be delivered according to CE standards and ready for connection to water and electricity.

#### Included accessories

- Condensation control in order to keep an equally high ice quality
- Phase sequence relay
- Overload cut-out / thermal switch for all motors and the compressor
- high pressure pressostat
- Water level monitoring

- Ice discharge hose or discharge tube, according to requirements.
- Switch-off by light scanner or light barrier when ice bin or recipient is full.
- Flexible hose water supply 2 m
- Water drain hose 2 m
- PE ice shovel
- For a wide range of accessories such as storage bins, or water treatment see separate list "options and accessories"



# **Options**

- Ice discharges in various designs, e.g. to produce
  - into a storage bin, or
  - into an ice trolley or similar
- Condenser either blowing upwards or sidewards
- Split installation, e.g. condenser, refrigeration unit or both in remote version
- For connection to cooling water
- Low-noise condenser (only for remote installation)
- Ice maker only
  - for separate refrigeration unit
  - for central refrigeration system
- Special voltage



Ice machine with ice storage B400

#### Accessories

- Ice storage bins in various sizes and designs, suitable for integration into automated processes
   e.g. AS, S for automatic or manuall dosing
- HygienePlus: water drainage, flushing system, or flushing incl. disinfection
- Cartridge Water Filter reduces lime scale and germs
- UV sterilization
- ZIEGRA water softening: available for very hard water and large flow rates
- Support, wall brackets, or similar
- Melt water pump, leak water sensor and leak water tray
- Freeze protection
- · additional separate operating switch
- timer for 7 days
- Restart delay
- protection against overvoltage and undervoltage
- Spare parts available for minimum for 15 years
- Global sales and service.



Silo AS 500 with ice machine



Cartridge water filter 90

Technical details: please see respective machine specification. With pleasure we submit to you any further information, also regarding your special requirements