

# Service



## The ILAPAK advantage

### COMMITTED TO YOUR SUCCESS

ILAPAK's locally based engineers are fully committed to working closely together with you, achieving common goals, and supporting you until all agreed targets are consistently and reliably achieved.

Our commitment to meeting your spare parts needs is unmatched: we stock parts in over 20 countries around the world to ensure their availability on the shortest lead times.

### ENGINEERED WITH SERVICE IN MIND

Every ILAPAK machine is engineered to minimize parts replacement and maintenance. To save you time and money, easily sourced consumable components and interchangeable parts are quick to access so that servicing is as fast and efficient as possible.

### SERVICE AS YOU WANT IT

With over 100 technical support professionals across the world, we have an array of service options tailored to optimise your line performance. Choose our Full Service Contract for complete parts and labour coverage for your ILAPAK machinery, or pick the service components that best fit your needs:

**ON-SITE ASSISTANCE:** ILAPAK technicians are locally based and factory-trained. The best in the business, they aim to arrive on site for planned preventative maintenance visits or emergency calls at short notice, to get your line running again in the shortest possible time.

**REMOTE INTERFACE MODULE (RIM):** After entering a user name and password, the main functions of ILAPAK's machines can be monitored, analysed and, in some cases, adjusted online from any Internet-connected computer in the world, enhancing your productivity and dramatically reducing response times.

**TRAINING PROGRAMS:** Take advantage of ILAPAK's customised training packages, designed to your exact needs by one of our experienced specialists.

**UPGRADES:** Consult with our experts about when you should upgrade your components to meet or surpass your production objectives year after year.

**REBUILDS:** Extend the life of your machine and let our highly trained technicians partially or completely rebuild your machine.

**ILAPAK. Your best partner in packaging, with proven technology & experience, focused on your products.**

ILAPAK is ISO 9001:2000 certified.

www.ilapak.com

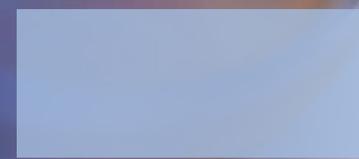


### SALES & SERVICES SUBSIDIARIES

- BULGARIA
- BRAZIL
- CHINA
- CZECH & SLOVAK REPUBLICS
- FRANCE
- GERMANY
- HUNGARY
- ISRAEL
- ITALY
- MALAYSIA
- MEXICO
- NETHERLANDS
- POLAND
- ROMANIA
- RUSSIA
- SWITZERLAND
- UKRAINE
- UNITED KINGDOM
- USA & CANADA

### QUALIFIED AGENTS

- |            |                      |
|------------|----------------------|
| Argentina  | Latvia               |
| Australia  | Lithuania            |
| Austria    | Morocco              |
| Belgium    | Netherlands          |
| Chile      | New Zealand          |
| Colombia   | Norway               |
| Costa Rica | Portugal             |
| Croatia    | Saudi Arabia         |
| Denmark    | Serbia, Montenegro,  |
| Egypt      | Macedonia            |
| Estonia    | Slovenia             |
| Finland    | South Africa         |
| Hong Kong  | Spain                |
| Iceland    | Sweden               |
| India      | Tunisia              |
| Indonesia  | Turkey               |
| Ireland    | United Arab Emirates |
| Korea      | Vietnam              |



# alfa



Founded in 1970.  
Headquarters in Lugano, Switzerland.  
14 subsidiaries worldwide.  
4 manufacturing plants covering 10000 m<sup>2</sup>.  
400+ employees.  
One of the largest in-house sales & service teams in the industry.  
600+ machines delivered per year.  
ISO 9001:2000 certified.

Committed to customer satisfaction through partnership.

ILAPAK's dedication to our customers is embedded in three core values: **focus, service and quality.** These values exist day-in, day-out in every element of our business.

Discover more about us, visit: [www.ilapak.com](http://www.ilapak.com)



## Facts and values

## Products

### Carrera series

ILAPAK's horizontal **rotary jaw** Carrera machines are designed to match each customer's specific needs, and deliver maximum production flexibility and efficiency at each performance level.



### Delta series

Modified atmosphere is one of the most effective ways of extending the shelf life of perishable products. The robust Delta machines are precisely engineered to ensure **hermetic sealing** even at high speed.



### Astra series

In stainless steel construction, the Astra inverted flow-wrappers have box-motion, transverse sealing jaws, and the flexibility to **wrap irregular products** with automatic bag length adjustment.



### Vegatronic series

ILAPAK's series of industrial VFFS ( Vertical Form Fill Seal) machine produce the highest quality, **most innovative range of pack styles**, whilst delivering flexibility and exceptional performance.



### Weightronic series

This high quality series of **multi-head weighers** are tailored to each customer's products, to consistently and precisely weigh across a very wide range of weights and speeds.



### Alfa series

The Alfa series of continuous multi-line **four-sided seal sachet machines** are suitable for packaging granules, powders, pastes and liquids, using a wide range of dosing systems.



AUTOMATIC LINES



# alfa PC models 400-700-900-1200

**dry**

**wet**

**automatic lines**



- DOSING SYSTEM AVAILABLE**
- Dosing shaft
  - Tilting cups
  - Dosing plate
  - Multilane Augers
  - Counting units



Modular size change sealing station.



Nip roller film driver.

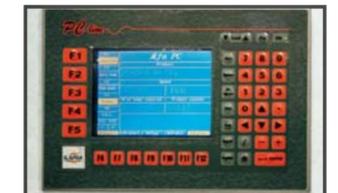


Multilane auger.

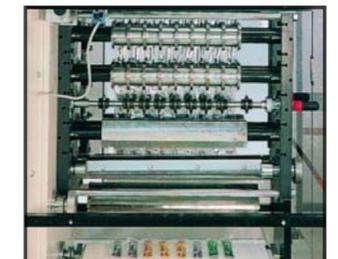
- MAIN MACHINE ADVANTAGE**
- Five independent motor drives.
  - All operator adjustments are made from front of machine.
  - Full access to interior from both sides of machine.



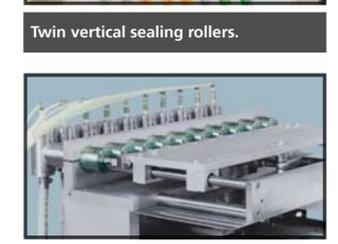
- DOSING PUMPS for**
- Sauces
  - Pastes and Shampoo
  - Liquid Products



PC control.



Twin vertical sealing rollers.



Liquid pumps.

- MAIN MACHINE ADVANTAGE**
- Pump synchronisation controlled by PC.
  - Stainless steel or painted machine finish.
  - Optional long dwell jaws.



- AUTOMATIC COUNTING & STACKING into**
- Cartoning Machines
  - VFFS Machines
  - Horizontal Flowrappers



alfa PC	400	700	900	1200
<b>TECHNICAL SPECIFICATIONS</b>				
Speed per lane (min/max)	5/200	5/200	5/200	5/200
Sachet dimensions	25/200 mm-1/7.87"	25/200 mm-1/7.87"	25/200 mm-1/7.87"	25/200 mm-1/7.87"
LENGTH MIN/MAX	30/260 mm-1.8/ 10.2"	30/260 mm-1.8/ 10.2"	30/260 mm-1.8/ 10.2"	30/260 mm-1.8/ 10.2"
Wrapping materials	Most types of heat sealable materials, such as paper/al-foil/ pe, polyester/pe nylon/pe-laminates, polypropylenes & filter papers as well as cold seal materials.			
Reel width (max)	420 mm-16.5"	720 mm-28.3"	925 mm-36.4"	1225 mm-48.2"
Outer reel diameter	500 mm-19.68"	500 mm-19.68"	500 mm-19.68"	500 mm-19.68"
Reel core	76mm-3"	76mm-3"	76mm-3"	76mm-3"
Controls	PC with graphic display and keypad. All functions speeds & timing adjustments made via PC.			
Machine drives	5 independent motors with inverter control driving: sealing rollers, sealing jaws, cutting, discharge conveyor, film unwind.			
Program memory	64 programs.			
Sealing station	Vertical sealing rollers: 1 pair for dry products- 2 pairs for wet products. Horizontal sealing jaws: rotary or "long dwell" available.			
LENGTH MIN/MAX	30/260 mm-1.8/10.2"	30/260 mm-1.8/10.2"	30/260 mm-1.8/10.2"	30/260 mm-1.8/10.2"
Dosing systems	Titling cups, dosing shaftfor granular products. Pumps for liquid, sauces, shampoos... Multilane auger filling for powders. Counting systems.			
Product contact parts	AISI 304			
Machine frame	Steel frame with separate electrical cabinet hinged to machine body.			
Colour	Epoxy powder painted RAL 9006			
Discharge length	1000 mm-39.4"			
Machine weight	800 Kg-1765 lbs	950 Kg-2100 lbs	1100 Kg-2425 lbs	1400 Kg-3090 lbs

- MAIN OPTIONAL ACCESSORIES**
- Left hand version
  - AISI 304 & 316 machine frames.
  - AISI 316 product contact parts.
  - Reel lifting device.
  - Automatic film tracking.
  - Photozell for print registration.
  - Easy opening notch.
  - Gas flushing
  - Embossed coding.
  - Printing on film - laser/ ink jet/ thermal printing...
  - Batch counting.
  - Counting & stacking units
  - Automatic cartoning and case filling.

Please discuss your needs with our local representative to configure these machines to your product's specific requirements

These specifications are not binding. We reserve that right to change them without prior notice.