

### Technical data

Internal chamber dimensions 530 x 545 x 180 mm\* External dimensions Seal length Vacuum pump Weight Connections

650 x 700 x 1000 mm\* 500 mm  $25 \text{ m}^3/\text{h} \text{ or } 63 \text{ m}^3/\text{h}$ 125 kg or 145 kg 3 phases 230 / 400 V, 50 Hz\*\* \* width x depth x height special voltages upon request

### Sealing system



Quantity and position of the sealing bars according to individual agreement.

### **BOSS** quality characteristics



#### Longevity

BOSS vacuum machines are made exclusively with high-quality individual components: rust-free stainless steel, splashproof elements and Busch high-performance pumps - 100% Made in Germany. Clear structure, robust technology and sophisticated design guarantee long-lasting operational readiness.

.000 mm

made in Germany

650 mm

700 MIN



#### User-friendliness

Our intuitive Z 3000 sensor control unit permits simple and precise setting of important operating parameters. Pre-set values can be recalled via the memory function. The well-thought-out and ergonomic construction of the machines permits user-friendly working and guarantees optimum packaging results.



#### Sealing

The perfect synergy of contact pressure, sealing temperature and sealing time produces optimum fusing results. Our high-pressure sealing systems ensure consistent sealing results even with thicker types of bag. The bag overlap is cut off in order to avoid unnecessary bacterial exposure. The machine can be optionally equipped with double seam sealing.



#### Service & Cleaning

Ease of cleaning is foremost in the design of our machines. They are made of stainless steel. The vacuum chambers are easy to clean and the sealing systems cable-free. In order to reduce service costs and avoid downtimes due to maintenance, we attach great importance to easy accessibility and the clear arrangement of individual components. A service programme supports the functionality of the vacuum pump.





## Lid and chamber

The stainless steel vacuum chamber is designed to be easy to clean. The lid is made of high-quality acrylic and permits permanent process monitoring.

#### Chamber



Benefits

- Cable-free sealing systems
- Smooth surfaces
- Stainless steel execution

#### Shelves



#### Benefits

- Optimum shelf height
- Minimisation of the chamber volume
- Shortening of the evacuation time
- Grip hole for simple handling
- Consisting of robust, food-safe PE materials
- Rounded edges for safe handling
- Dishwasher-safe

#### Acrylic lid



#### Benefits

- Non-slip surface
- Flat and curved versions available
- Easy-clean silicone holder
- Silicone lip seal for smooth lid closure



## Control unit

#### Control unit Z 3000

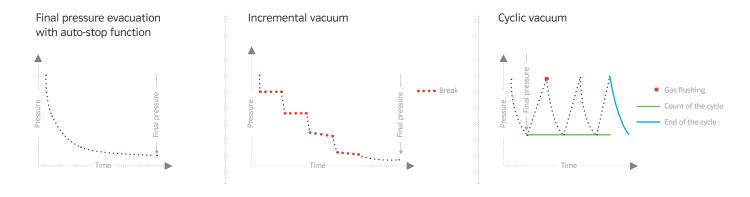
Our Z 3000 sensor control is equipped with a precision vacuum sensor and permits precise setting of important operating parameters. Vacuum, gas and sealing.

#### Benefits

- User-friendliness
- 99-programme memory
- Clear depiction of individual parameters
- Break function for immediate process cancellation
- H2O sensor for automatic packaging of liquid products flexibly adjustable according to customer requirements
- Quick-stop function for packaging liquids
- Incremental vacuum function for slowly degassing products
- Cyclic vacuum permits multiple flushing of the bag



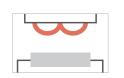
- Red Meat programme for shrink bag packaging
- Continuous running service programme for automatically cleaning the vacuum pump
- Separately controllable sealing systems
- Splashproof design
- Soft-air function for gentle back ventilation (optional)
- Individual setting of cooling, pressing on and back ventilation times
- Operating hours counter for monitoring service intervals



## Welding systems

Dual seam sealing



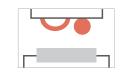


Double flat wire: 6 x 0,3 mm



Cut-off sealing





Round wire: 1,2 mm Ø Flat wire: 4 x 0,2 mm





### BUSCH vacuum pump

Constant high vacuum level

oxygen-sensitive products

• Service-friendly design

Made in Germany

quantities of steam

Long-term replacement part guarantee

• Technically mature, long-life technology

· Gas ballast valve for the evacuation of larger

Our BOSS vacuum packaging machines are fitted with powerful oil-driven rotary disc vacuum pumps made by the Busch Company.

• Reduction of oxygen content by up to max. 0.1%

Optimum conservation of moisture-sensitive and/or



#### Technical data

| Nominal pumping speed       | 25 m³/h | 63 m³/h |
|-----------------------------|---------|---------|
| Ultimate pressure (mBar)    | 0,1     | 0,1     |
| Nominal motor rating (kW)*  | ~ 1     | ~ 2     |
| Nominal motor speed (U/min) | 1500    | 1500    |
| Noise level (ISO 2151) (dB) | 60      | 64      |
| Oil capacity (liter)        | 1       | 1       |

\* depends on the voltage supply

## Options

Benefits

- 1. Gas flush device with 3 nozzles
- 2. Slow air release
- 3. Slanted bag holder for packaging of liquids (stainless steel)
- 4. Pump 25 m<sup>3</sup>/h, 1 phase; 230/400 V, 50 Hz or pump 63 m<sup>3</sup>/h, 3 phases; 230/400 V, 50 Hz
- 5. Sucking device for standardized catering boxes
- 6. Set of wearing parts (teflon, wire, lid gasket, silicone for pressure bar)
- 7. Export packaging (stable cardboard box on wooden pallet)













