



# TECHNICAL FEATURES

# TFS 500

FILM WIDTHS	280 - 420 mm. (11 - 16.5")
ADVANCE (MAX.)	500 mm. (20")
DEPTH (MAX.)	130 mm. (5.1")
ROLL DIAMETER	Top 350 mm. (13 <sup>3</sup> / <sub>4</sub> ") - Bottom 400 mm. (15 <sup>3</sup> / <sub>4</sub> ")
CORE DIAMETER (MAX.)	76/152 mm. (3/6")
LOADING AREA	Expandable from 400 mm. (15 <sup>3</sup> / <sub>4</sub> ")
WATER CONSUMPTION	80 - 130 l/h, 10°C
PNEUMATIC CONSUMPTION	*800 - 1000 l/min, 7 - 10 bars
ELECTRICAL SPECIFICATIONS	230/400V. triphase +/-10% + Neutral + ground 50/60 Hz - *15-30Amp (400V.), 20-63Amp (230V.)

ULMA reserves the right to change the specifications without prior notice.



# ULMA Packaging

With 50 years experience, we are the one of the world's leading manufacturers of advanced technological packaging equipment.

By embracing innovation in our core values, and by striving to provide outstanding new solutions and services to our customers & prospective customers, we hope to surpass their expectations.

The whole world is our market, thanks to our extensive network of subsidiaries, distributors & agents.

For further information on ULMA PACKAGING products, please visit:

www.ulmapackaging.com



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TFS 500
Thermoforming







<sup>\*</sup> depending on the equipement.

# Thermoform, Fill & Seal Machine (Full sanitisation specification)



The TFS 500 model is part of the new ULMA TFS Thermoforming line. This is an entirely new machine design concept. ULMA has redesigned every section of the thermo-forming machine, to surpass the rigorous hygiene and deep cleaning requirements demanded by today's food and medical packaging industry.

The machine characteristics make it highly desirable for mixed production requirements, since formats can be easily changed to meet the needs of the customer.

It's versatility, easy operation, and quick size change also make it suitable as a support machine for short run products, capable of both flexible and rigid packaging up to 700µ.

### TECHNICAL SPECIFICATIONS

- ► Modular construction
- ► Entire stainless steel structure to AISI 304
- ► Main frame length starting at 3600 mm
- ► Inclined surfaces allow water to drain during cleaning
- ► Easy open side guards, allowing the inside of the machine to be cleaned
- ▶ Design that repels the accumulation of contamination residue
- ► Sealed and continuous welds used in the fabrication process.
- ▶ Different types of lifting systems for the moulds are available.
- ► Top film reel holder independent of the cabinet
- ► Gate for film unwinding
- ► Components with protection level IP 67 as standard
- ► IP 69k option in dark zones
- ► Minimised use of internal wiring
- ► Independent main electrical cabinet (moveable)
- ► IPC Control
- ▶ Optional MODEM (communication with ULMA) and OPC (real time access)
- ► Control panel:
- Adjustable.
- Touch screen display.
- Tactile switches.
- Easy operator communication interface (graphic display optional)
- ► Integration and/or peripheral connection
- ► Easy change formats
- ► Low maintenance
- ► Reduced consumption
- ▶ Optional change of package height and automatic adjustable mould opening.

# TFS 500 0 0



Operator friendly interface



Quick and easy access



Ultimate hygienic design



Hygienic pneumatic lifting systems



Easy format change