# P9



## 4-axis Gripping/Transfer Palletizer



- Compact design
- Versatile modular solution
- Clear, easily accessible machine



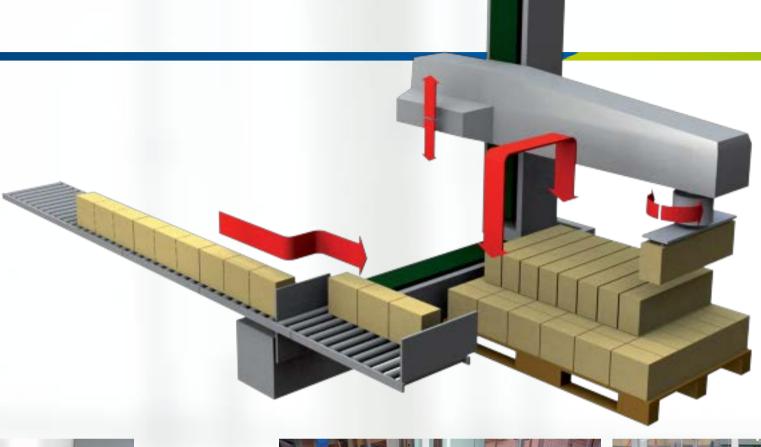
4-axis Gripping/Transfer Palletizer

- 1 Gripping with suction cups
- 2 Positioning as per pallet pattern
- 3 Guiding rail
- 4 Single-station operator access
- 5 Layer card magazine and gripping
- 6 Pallet gripping
- Pallet magazine
- 8 Semi-automatic pallet infeed

















### A 4-axis gripping/transfer palletizing solution to meet your specific requirements:

### TECHNICAL CHARACTERISTICS

- The rollers of the case conveyor are inclined so that products are positioned naturally against the datum guide in order to guarantee positive gripping
- No second case conveyor guide in order to improve operator access and speed up size changeovers
- The conveyor lengths between the case packer and palletizer are reduced by integrating them directly into the palletizer

#### ADVANTAGES

- Integration of pallet magazine and/or layer card magazine by extending the beam
- Reduced footprint
- Servo motors for smooth movements at high speeds

#### PERFORMANCES

- Clean design sliding doors
- Load: up to 45kg with tooling
- Option: stocking of an empty pallet under the product infeed, with automatic transfer for the single station model (P911)
- Speed: up to 13 cycles per minute depending on the pallet patterns
- Product and case size ranges available on request

	Speed	Pallet conveyor	Automatic pallet infeed	Layer card insertion
P911	Up to 13 c/min	No (unless specific option)	No	No
P922	Up to 12 c/min	Yes	Yes depending on application	No
P932 (2 stations)	Up to 10 c/min	Yes	Yes	Yes
P943 (3 stations)	Up to 10 c/min	Yes	No	Yes

## First in line

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